CHED-MAN-124 3 JANUARY 1977

SERVICE MANUAL 1976-1977 CHRYSLER AUTOMOBILE RADIOS

TYPE

PART NUMBER

2,80

AM 2-WATT AM 2-WATT/FADER AM 4-WATT AM 4-WATT AM 4-WATT/FADER AM/FM 4-WATT MONAURAL AM/FM 4-WATT MONAURAL/FADER AM/FM 4-WATT MULTIPLEX AM 4-WATT (TRUCK) AM/FM 4-WATT MONAURAL (TRUCK) AM/FM 4-WATT MONAURAL (TRUCK)

EDITOR'S NOTE: This Document only contains information for radio models 3501457 and 3501458

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HUNTSVILLE ELECTRONICS DIVISION



102 Wynn Drive – Huntsville, Alabama – 35805

C CHRYSLER CORPORATION 1977



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GENERAL INFORMATION

A. GENERAL DESCRIPTION

The Chrysler built radio line for 1976-1977 consists of the following models: (1) AM Economy 2-Watt; (2) AM Deluxe 4-Watt; (3) AM/FM Monaural 4-Watt; (4) AM/FM Multiplex 4-Watt; (5) AM/DA-W/8 Track Tape; and (6) AM/FM/MX-W/8 Track Tape. These radios feature pushbutton tuning as well as manual tuning, volume control, tone control, on-off switch, and optional fader control. In addition, the AM/FM models feature an AM/FM select switch and the AM/FM Multiplex and Tape Radios features a channel balance control. The fader control is standard on the AM/FM Multiplex and Tape Radios. These radios are custom built for installation in the 1976-1977 car lines as shown below.

part number	DESCRIPTION	CARLINE
3501638 3501639 3501640 3501641 3501654 3501655 3501376 3895716 3895717 3501457 3501457	AM 2-Watt AM 2-Watt/Fader AM 4-Watt AM 4-Watt/Fader AM/FM 4-Watt Monaural AM/FM 4-Watt Monaural/Fader AM/FM 4-Watt Multiplex AM 4-Watt AM/FM 4-Watt Monaural AM/FM 4-Watt Monaural AM/FM/MX-W/8 Track Tape	Pl ymouth/Dodge Pl ymouth/Dodge Chrysler Pl ymouth/Dodge/Chrysler Pl ymouth/Dodge/Chrysler Pl ymouth/Dodge/Chrysler Dodge Truck Dodge Truck Pl ymouth/Dodge/Chrysler Pl ymouth/Dodge/Chrysler

B. SERVICE NOTES

- 1. Radio Polarity The Red "A" lead must be connected to the positive side of the power source. The radio will not operate and damage to components may result, if connected otherwise.
- 2. Power Supply Requirements A fully charged 12 volt automotive storage battery or a low impedance well filtered and regulated power supply set at 13.2 vdc nominal and capable of delivering one ampere of current or more should be used when operating the radio on a service bench. Overload protection should be provided by connecting a 1.5 ampere fast blow fuse in the "A" plus lead.

NOTE

Do not use SCR or other switching type regulator power supplies. These supplies generate switching transients that are heard as a strong rasping hiss in the radio output. Servicing near fluorescent lights, a source of similar noise, is not recommended.

- 3. Output Load A radio speaker or a resistive load of the proper value should be connected across the radio speaker leads when voltage measurements are being made.
- 4. Voltage and Resistance Measurements A multimeter with a sensitivity of 20,000 ohms per volt or greater should be used for voltage and resistance measurements. Resistance measurements should be made with a meter which has a voltage source less than four volts.

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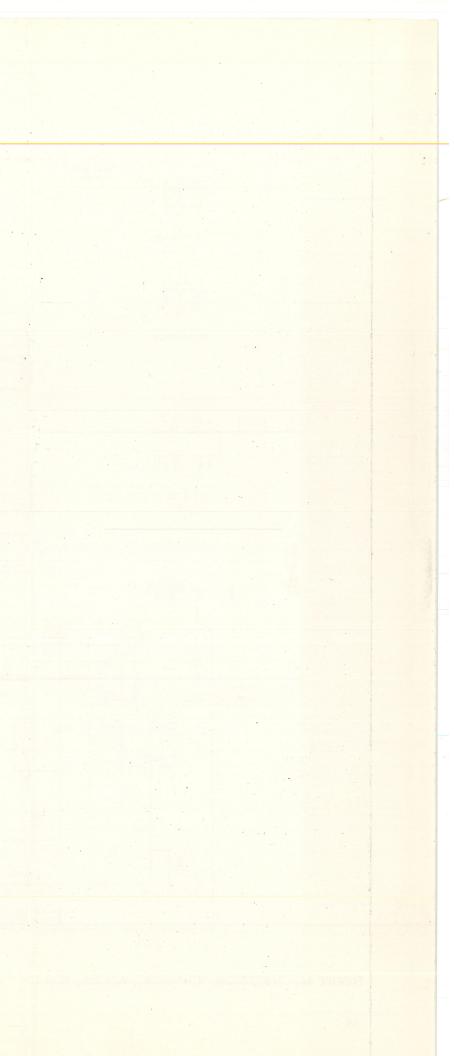
B. SERVICE NOTES (continued)

- 5. <u>Pushbutton Set-Up</u> To set pushbuttons, allow the receiver to warm up for 5 minutes minimum. Unlock pushbuttons by pulling out. Press pushbutton in firmly to lock after the desired station has been accurately tuned in.
- 6. Component Replacement When replacing transistors, diodes, or other components on the P.C. board that may be damaged by excessive heat, a pencil type grounded soldering iron of not more than 27-1/2 watts is recommended. In any event, do not use a higher wattage iron than is necessary, as excessive heat will cause lifting of conductor pads. Only rosin f core radio type solder should be used.
- 7. Optional Component Replacement Optional component replacements are identified on the Replacement Parts List. It is recommended that output transistors be replaced in pairs, using the proper output transistor kit (see Replacement Parts List).
- 8. Optional Tuner Replacement When replacing tuners, either the GI or TRW tuner may be used however, the individual tuner replacement parts are not interchangeable. The oscillator components must be changed with the tuner if different tuner vendor is used. Also, the dial calibrations are different on the TRW and GI tuners requiring the correct escutcheon assembly to be used.
- 9. Transistor Identification Each transistor is marked for identification with the last three digits of the applicable Chrysler part number.
- 10. Signal Injection If signals are injected at points on the PC board, a suitable blocking capacitor should be used to prevent dc supply shorts through the signal generator. Exercise care, when using clip leads, not to short points on the PC board.
- 11. Capacitor Bridging Extreme caution should be exercised when troubleshooting for open or low value capacitors by capacitor bridging. To avoid possible breakdown of signal transistors and integrated circuits, the bridging capacitor should be completely discharged each time it is used. A 0.1 MFD capacitor charged to 30 volts contains enough energy to breakdown most signal transistors and ICs when connected in the reverse direction, base to emitter.
- 12. Audio Integrated Circuits Extreme care should be exercised when troubleshooting the audio integrated circuits. As these devices are DC amplifiers as well as AC, with essentially no current limiting, they may be destroyed by a short circuit to ground at the output of the IC.

RADIO/TAPE AM/DA W/8 TRK TAPE - 3501457

AM/FM-MX W/8 TRK TAPE - 3501458

> PLYMOUTH DODGE CHRYSLER



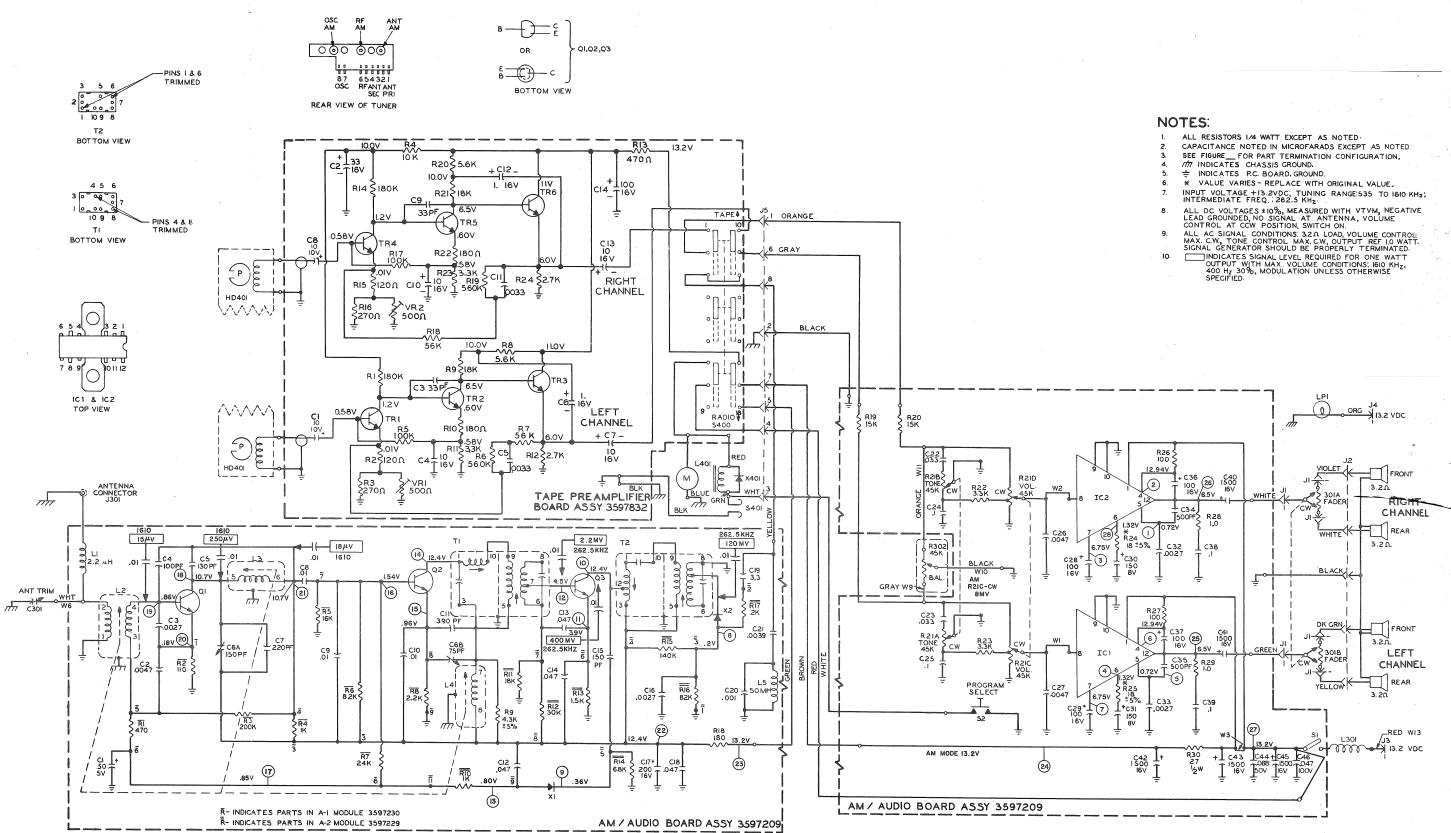
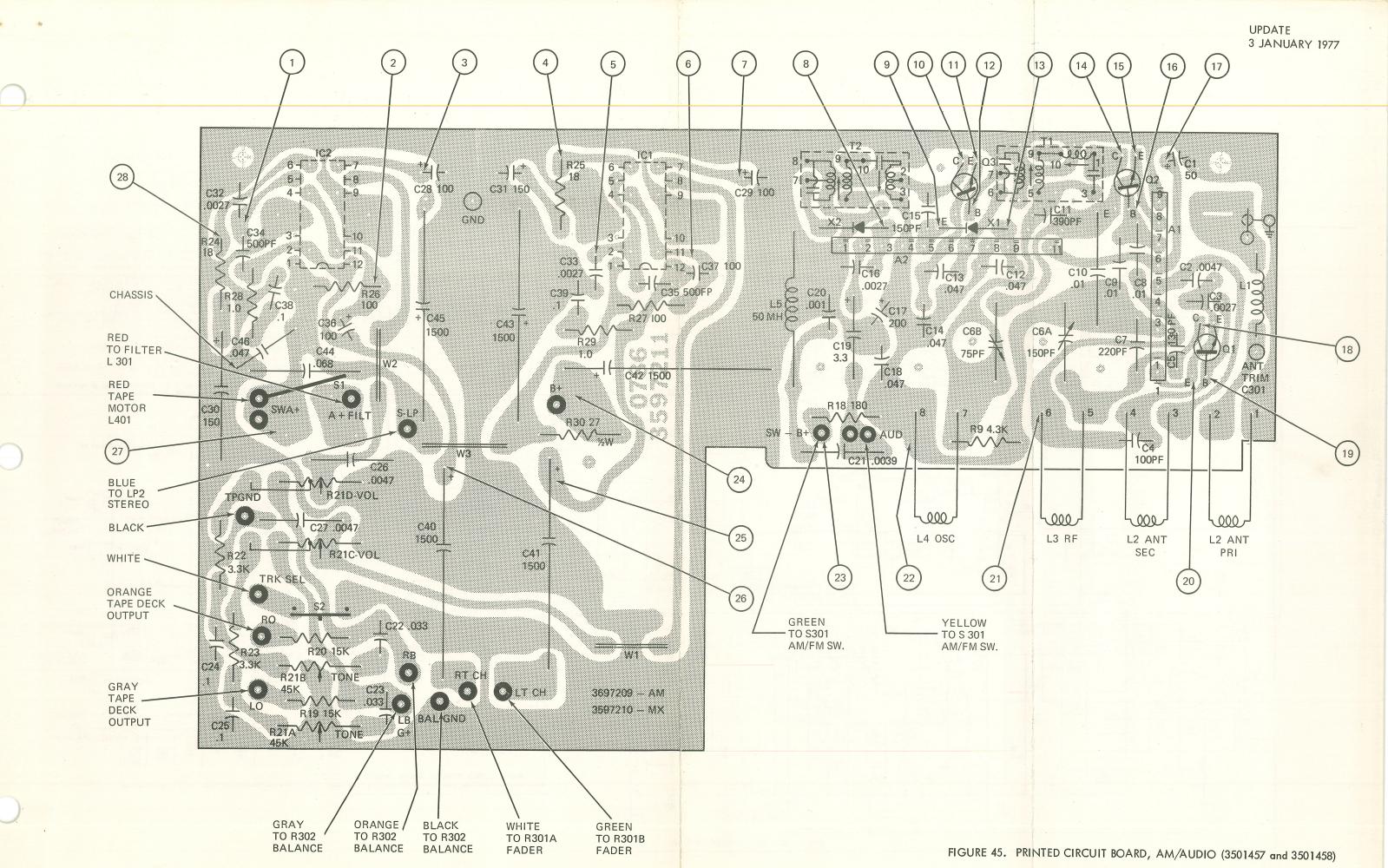


FIGURE 44. ELECTRICAL SCHEMATIC, AM/DA, W/8 TRK TAPE (3501457)

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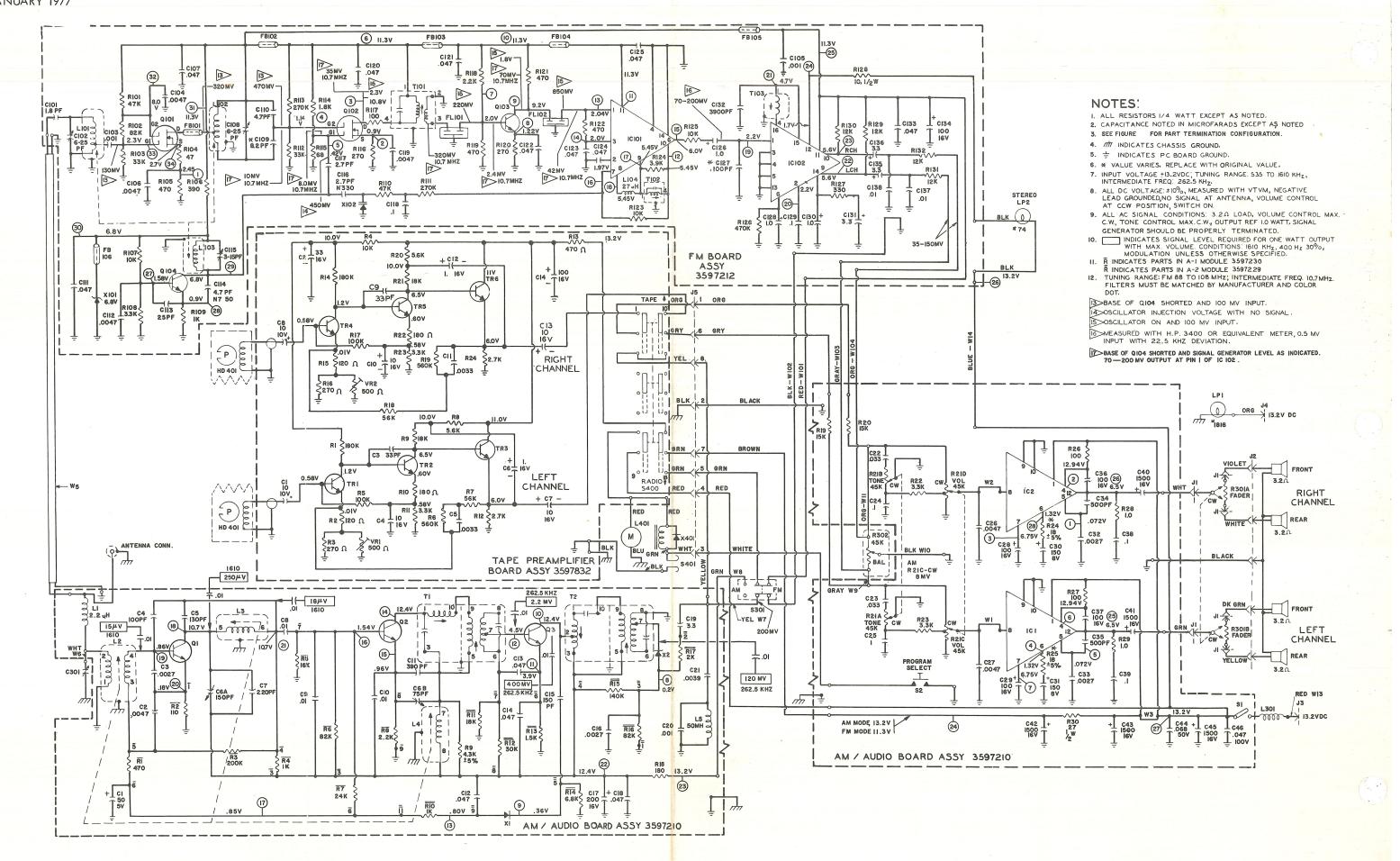
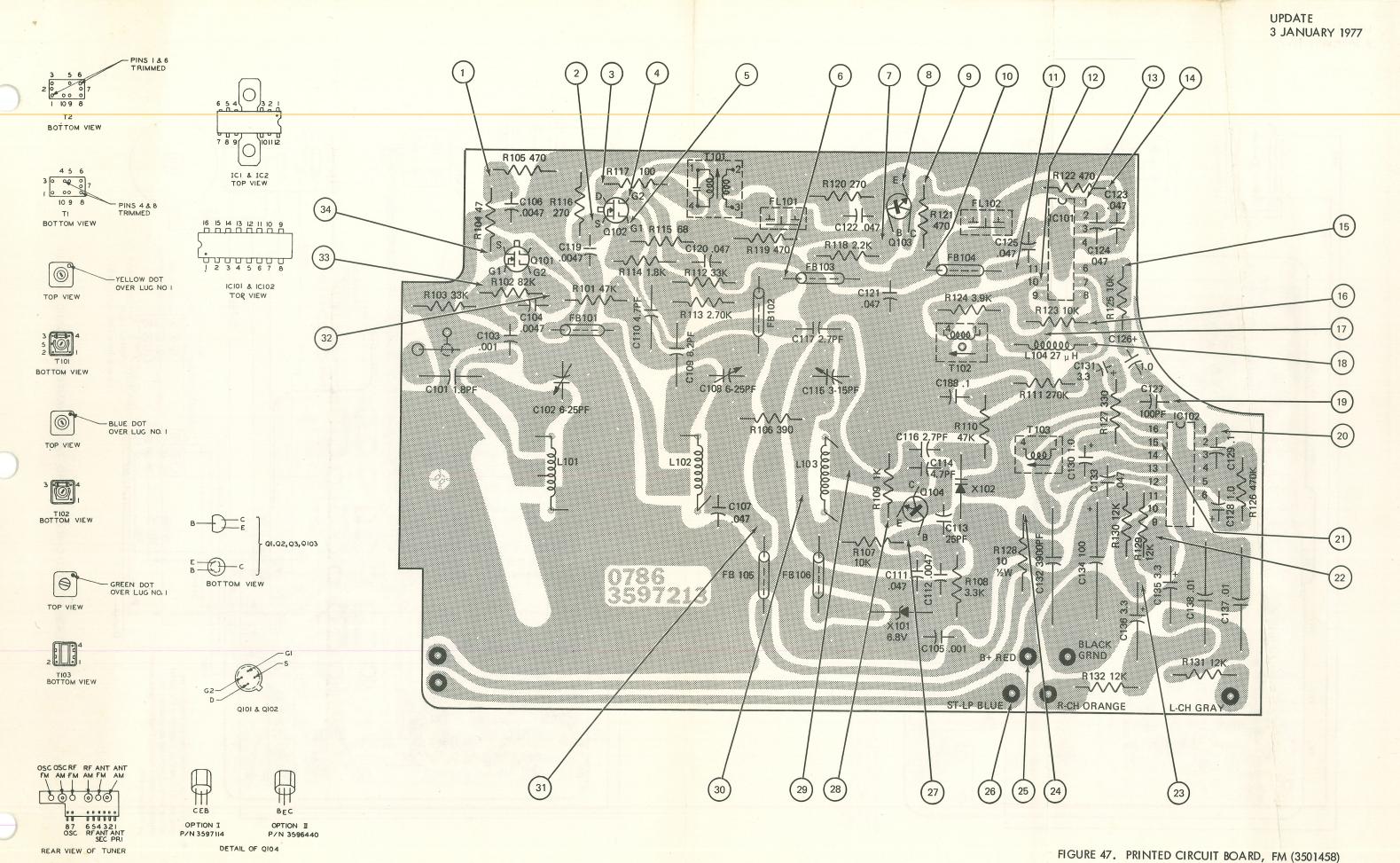


FIGURE 46. ELECTRICAL SCHEMATIC, AM/FM/MX, W/8 TRK TAPE (3501458)



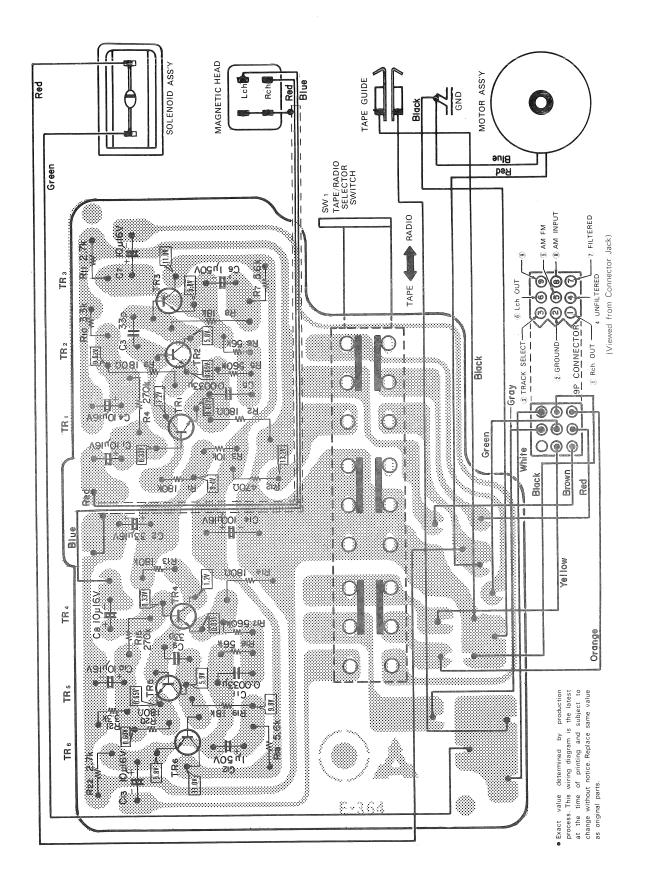
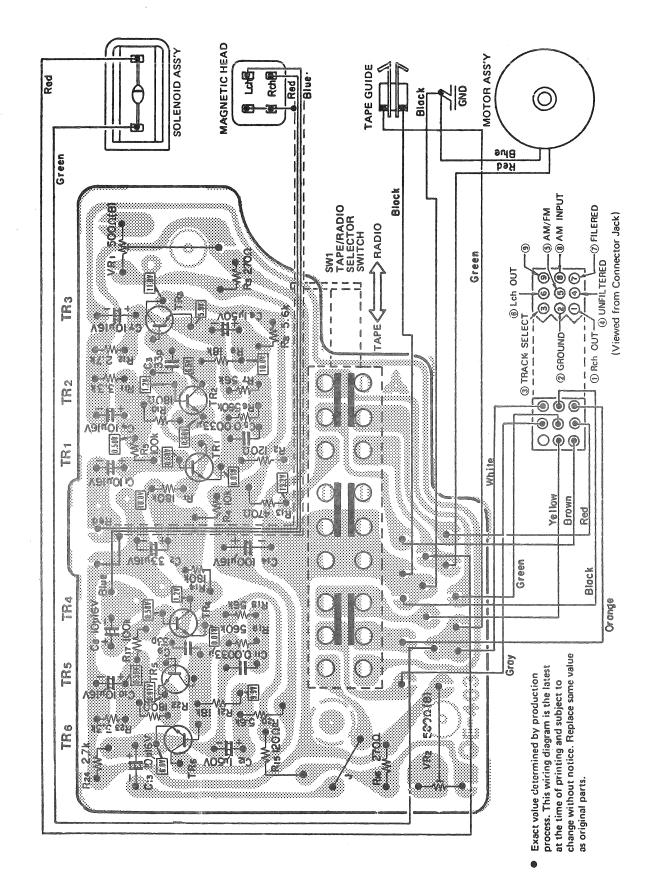


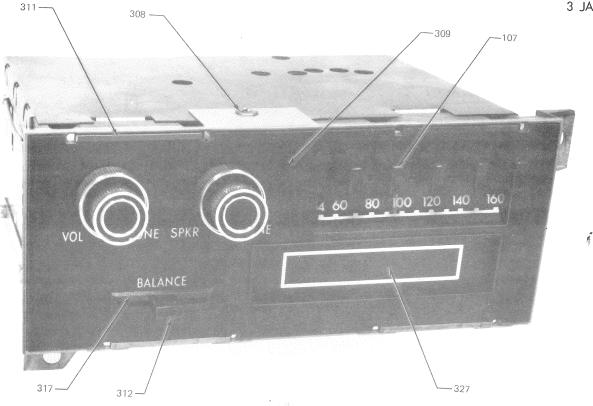
FIGURE 48A PRINTED CIRCUIT BOARD, TAPE AMPLIFIER (3597161)



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FIGURE 48B PRINTED CIRCUIT BOARD, TAPE PREAMPLIFIER BOARD (3597832)







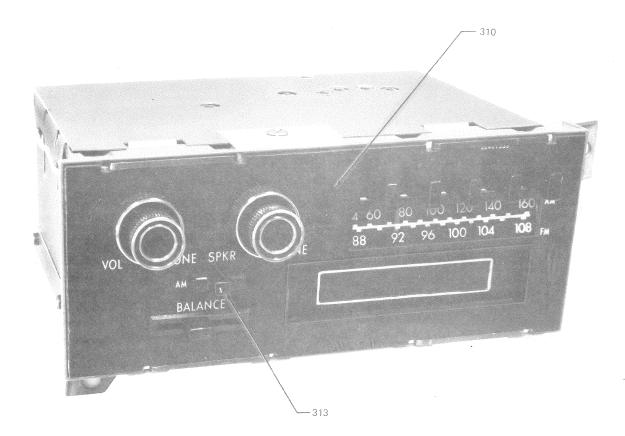
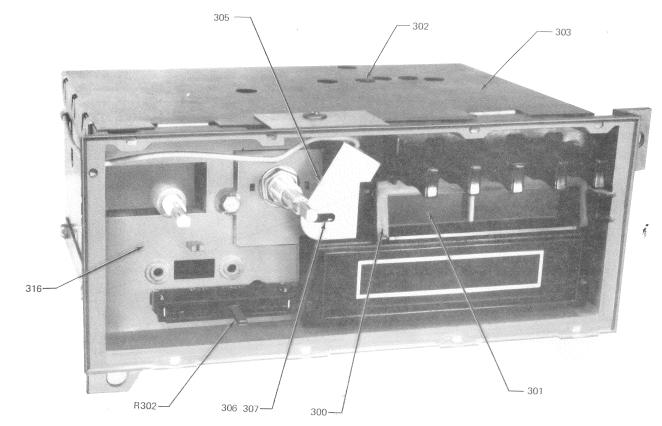


FIGURE 50. PARTS LOCATION, FRONT VIEW (3501458)

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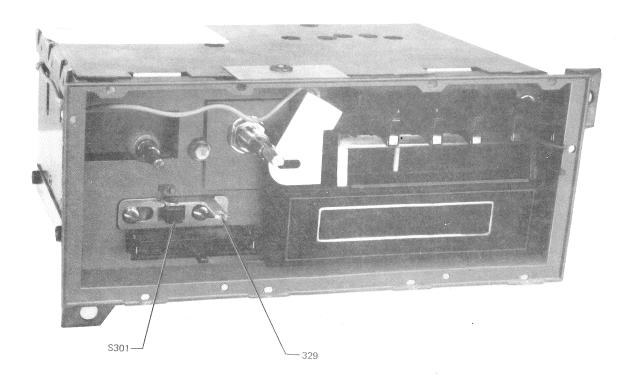


FIGURE 52. PARTS LOCATION, LENS ASSEMBLY REMOVED (3501458)

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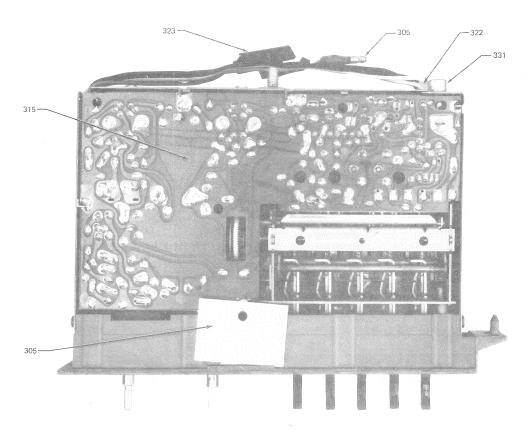


FIGURE 53. PARTS LOCATION, TOP VIEW (3501457 and 3501458)

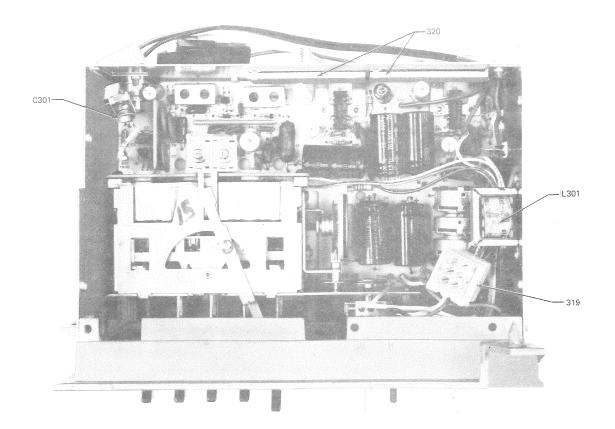
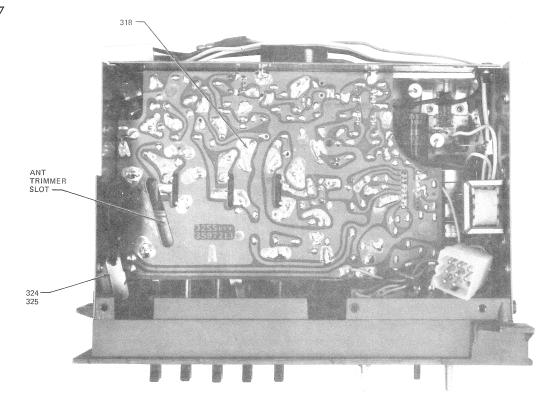


FIGURE 54. PARTS LOCATION, BOTTOM VIEW (3501457)

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FIGURE 55. PARTS LOCATION, BOTTOM VIEW (3501458)

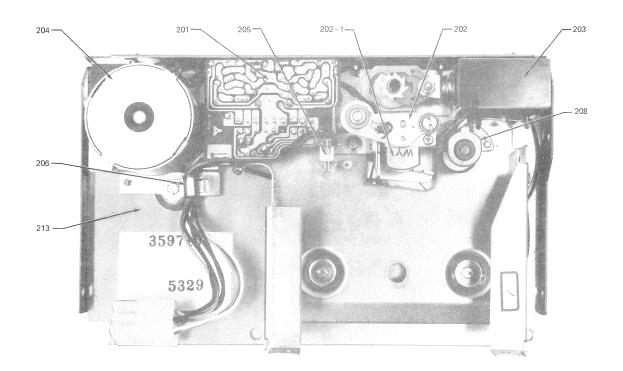
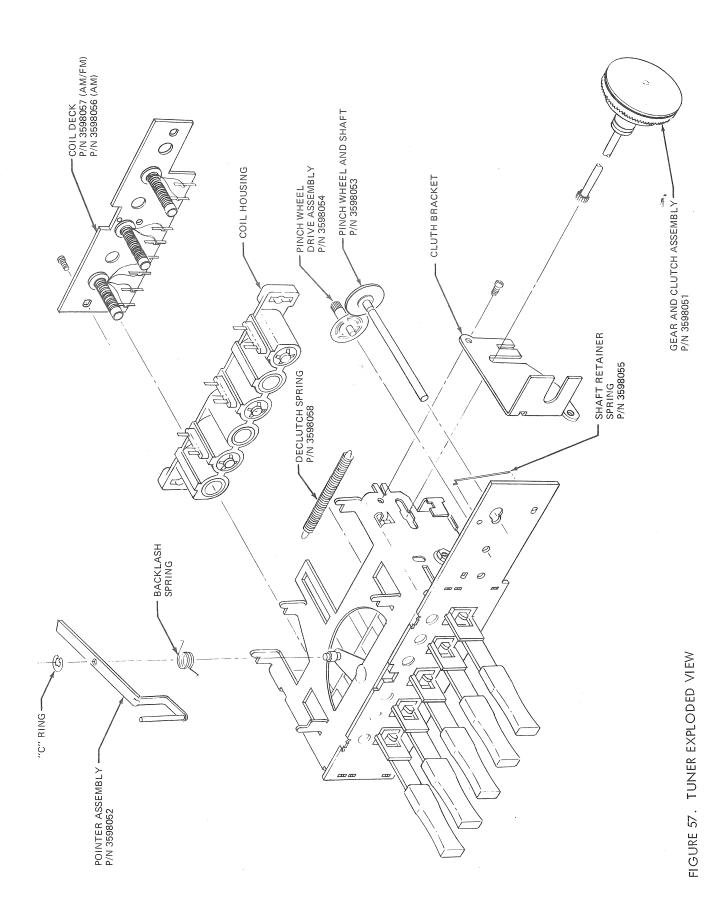
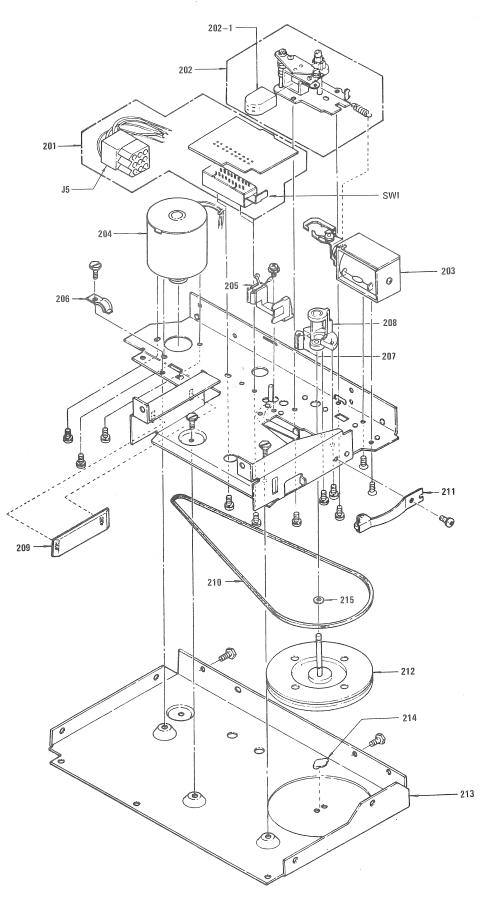


FIGURE 56. PARTS LOCATION, TAPE DECK ASSEMBLY





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FIGURE 58. TAPE MECHANISM ASSEMBLY EXPLODED VIEW

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SERVICE PROCEDURES

- 1. Dial Lamp Replacement To replace the dial lamp perform the following steps (see Figure 50):
 - a. Using a sharp bladed tool, remove the main lighting assembly retainer button (308).
 - b. Lift the main lighting assembly (305) out of the radio togain access to the dial lamp (306).
 - c. Install new lamp # 1816 (306) and assemble in reverse order.
- 2. <u>Stereo Lamp Replacement</u> To replace the stereo lamp perform the following steps (see Figure 55):
 - a. Using a sharp bladed tool, remove the stereo lamp holder retainer button.
 - b. Lift the stereo lamp holder (325) out of the radio to gain access to the stereo lamp (324).
 - c. Install new lamp #74 (324) and assemble in reverse order.
- 3. <u>FM Board Removal</u> To gain access to the tuner for replacement or repair, and replacement of components mounted on the AM/AUDIO and FM Boards, the FM board must be removed. Perform the following steps to remove the FM board (see Figure 55 and 56):
 - a. Remove six screws holding bottom cover and tape mechanism to radio.
 - b. Carefully lift tape mechanism up and disconnect radio/tape interface cable J5 (319).
 - c. Desolder two tabs holding FM board to rear chassis.
 - d. Desolder and disconnect the Antenna, R.F. and Oscillator tuner coil leads from the F.M. board.
 - e. Desolder and disconnect antenna shielded cable at C101 on FM Board.
 - f. Using a solder sucker tool, remove the solder from the five slots holding the FM board to the tuner.
 - g. The FM Board can now be lifted up exposing all components on the FM and AM/Audio boards.
- 4. Tuner Gear and Clutch Assembly Replacement To replace the tuner gear and clutch assembly, perform the following steps (see Figure 57):
 - a. Remove shaft retainer spring and remove pinch wheel shaft and drive assembly.
 - b. Remove two Phillips head screws holding clutch bracket and remove clutch bracket and declutch spring.
 - c. Remove three screws holding coil deck and coil housing. Carefully remove coil deck and housing from tuner.
 - d. Push gear and clutch assembly toward the rear of tuner and gently pull the gear and clutch assembly to disengage and remove from tuner.

- e. Install new gear and clutch assembly and assemble in reverse order.
- 5. Tuner Coil Assembly Replacement
 - a. Remove three screws holding coil deck and housing and carefully remove from tuner.
 - b. If cores are to be replaced, remove the red "Glyptol" locking the tuner cores.

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c. Using a non-metallic screwdriver, carefully remove the tuner cores.

To install new coil assembly components, reverse above procedure.

- 6. Tuner Pointer Replacement
 - a. Disengage pointer backlash spring.
 - b. Remove C-Ring.
 - c. Lift front end of pointer and swing to one side of tuner and remove.

To install new pointer, reverse above procedure.

- 7. Tape Mechanism Assembly Refer to Figure 58, Tape Mechanism Assembly Exploded View for disassembly of the tape mechanism.
- 8. Integrated Circuit IC 1 and IC 2 Replacement
 - a. Drill out the IC mounting eyelets using a number 28 drill. NOTE: Remove solder from mounting eyelets and drill from solder side of board.

b. Desolder all pins on the IC.

c. Replace IC using 3/8 inch 4-40 screws and nuts.

ALIGNMENT

AM ALIGNMENT PROCEDURE

A 3.2 ohm speaker or a 3.2 ohm, 10 watt resistive load must be connected across the receiver speaker leads during alignment. Connect an audio output meter across the output load. Connect a signal generator through a dummy antenna to the receiver antenna receptacle (see Figure 60). With the fader control adjusted to maximum resistance, slowly increase the signal generator output from zero to a level to maintain 1.80 volts (1 watt) on the audio output meter to prevent overloading. The power source voltage should be 13.2 volts. With the top and bottom covers installed, perform the following steps for AM alignment. I.F. alignment is purposely excluded because the F.M. printed circuit board must be removed to tune the I.F. transformers on the 3501458 radio. These transformers are pre-tuned at the factory. The antenna trimer, C301 is located at the right rear corner of the radio. The adjustment is made through the tape cartridge slot using a long, thin screwdriver.

Step	Test Signal Connection	Test Signal Freq. (400 cps Mod.)	Tuner Set To	Adjust for Max. Output in Order Shown (see Figure 59)		
RF AL	IGNMENT	5				
1.	Antenna recept. through dummy antenna (see Figure 60)	1610 KHz	Hi-end Stop	C6B, C301, C6A		
		NOTE				
Do not perform steps 3, 4, 5, and 6 unless tuner has been tempered with or components have been replaced. Before proceeding with step 3, back tuning cores out of tuning coils to where they just remain in coil form, to eliminate their effect on trimmer adjustment.						
2.	Antenna recept. through dummy antenna (see Figure 60)	1610 KHz	Hi-end Stop	C6B, C301, C6A		
3.	Antenna recept. through dummy antenna (see Figure 60)	1000 KHz	1000 KHz	L4, L3, L2		
4.	Antenna recept. through dummy antenna (see Figure 60)	1610 KHz	Hi-end Stop	C6B, C301, C6A		
5. Repeat steps 3 and 4 until no further increase, then cement cores in place; last adjustment should be step 4.						
ANTE	nna trimmer					
 With radio installed and antenna fully extended, tune receiver to a weak station at approximately 1600 KHz. Adjust the antenna trimmer C301, for maximum signal volume. 						

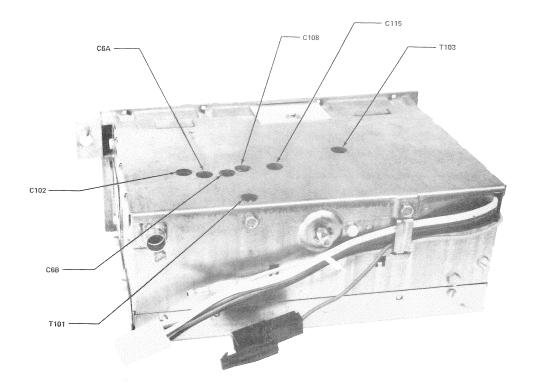
FM ALIGNMENT PROCEDURE

With the fader control adjusted to maximum resistance, a 3.2 ohm speaker or a 3.2 ohm, 10 watt resistive load must be connected across the receiver speaker leads during alignment. Connect the generator through a dummy antenna to the receiver antenna receptacle (see Figure 61). Except for T102 adjustment, use only enough generator output to provide a usable indication. For T102 adjustment use enough signal for a conveniently noise free display. The tape deck assembly must be removed in order to adjust T102. However, while adjusting T102, the tape deck connector J-5 must remain connected to the radio. To gain access to the tuner slugs, the lens assembly and backdial must be removed. The lens assembly may be held in place to locate frequency dial settings. With the bottom cover installed, perform the following steps for FM alignment.

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	LIGNMENT PROCEDURE (cont		1	
Step	Test Signal Connection	Test Equipment	Monitor Point	Adjustment
1.				Adjust receiver dial to 108.0 MHz and set a push- button to this frequency.
2.	Antenna recept. through dummy antenna (see Figure 61)	Sweep Gen. with 108 MHz Marker and Oscilloscope	Junction R125 & C126	Adjust T102 for oscilloscope display as shown in Figure 62. Adjust C115 for center of "S" curve at 108.0 MHz. Adjust C115, C108, C102, and T101 for maximum peak to peak output (below receiver limiting level).
3.	Antenna recept. through dummy antenna (see Figure 61)	Signal Gen. tuned to 108.0 MHz with 400 Hz. Modulation (22.5 KHz deviation) <u>NOTE</u>	Across Speaker Voice Coil	Adjust C115, C108, C102 and T101 for maximum audio output (below receiver limiting level).
	Do not perform steps 4 and 5 Before proceeding with step 4 coil form, to eliminate their C102 adjustment only).	, back tuning cores out of tu	ining coils to whe	re they just remain in
4.				Adjust receiver dial to 98.0 MHz and set a pushbutton to this frequency.
5.	Antenna recept. through dummy antenna (see Figure 61)	Signal Gen. tuned to 98.0 MHz with 400 Hz Modulation (22.5 KHz deviation)	Across Speaker Voice Coil	Adjust oscillator, RF, and antenna coil slugs for maximum audio output (below receiver limiting level).
6.	Repeat steps 3 and 5, using th increase. Cement cores in pl			MHz., until no further
STERE	O COIL			
al posterio de la populación de	Connect a frequency counter of R125 and C126 to ground.	through a 56K ohm series res	istor to the monito	pr test point. Short Junction
Step	Connection	Test Equipment	Monitor Point	Adjustment
1.		Freq. Counter (Tuned to 76 KHz)	Junction of T103, C132, and Pin 15 of	Adjust T103 for 76 KHz by peaking the output.

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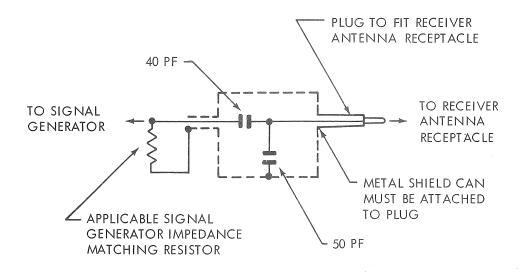
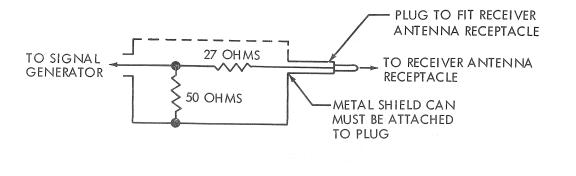


FIGURE 60. A.M. DUMMY ANTENNA DETAIL



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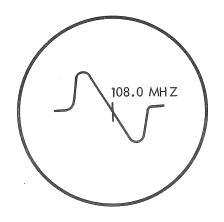


FIGURE 62. F.M. DETECTOR "S" CURVE

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TAPE PLAYER ALIGNMENT PROCEDURE

Connect an AC VTVM and SCOPE through CHANNEL SWITCH BOX to RIGHT and LEFT CHANNEL OUTPUTS as shown in Figure 63 to perform the following procedure. Set volume control for convenient scope display and balance control to mid position.

Step	Test Cartridge	Program	Adjustment			
HEAD	ADJUSTMENT					
RCA 340 2 & 6 Activate selector switch until tracks 2 and 6 appear on scope (400 Hz).						
AZIN	IUTH					
2	RCA 321	6 (8 KHz)	Azimuth adjustment screw for maximum indication on scope and VTVM.			
HEIG	HT					
3	RCA 321	2 (400 Hz)	Head height adjustment nut for minimum indication on Scope and VTVM.			
Repea	t steps and 2 and	3 for optimum adjustmer	nt and cement screw and nut.			

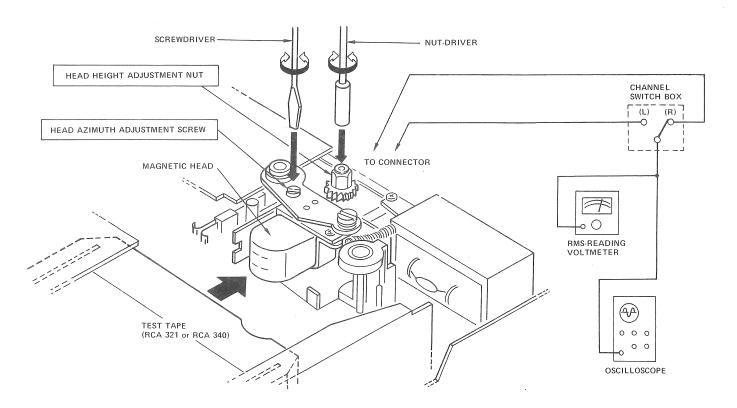


FIGURE 63, ALIGNMENT LOCATIONS

CLEANING PROCEDURE

Clean the magnetic head and flywheel shaft with a cotton swab dampened with isoprpyl (rubbing) alcohol (see Figure 64).

CLEANING MAGNETIC HEAD Clean the residue from the magnetic head with a cotton swab dampened with isoprpyl (rubbing) alcohol.

CLEANING SHAFT OF FLYWHEEL To clean the shaft of flywheel, turn on the motor ass'y until it operates by pushing the switch lever. Clean the residue with a cotton swab dampened with alcohol.

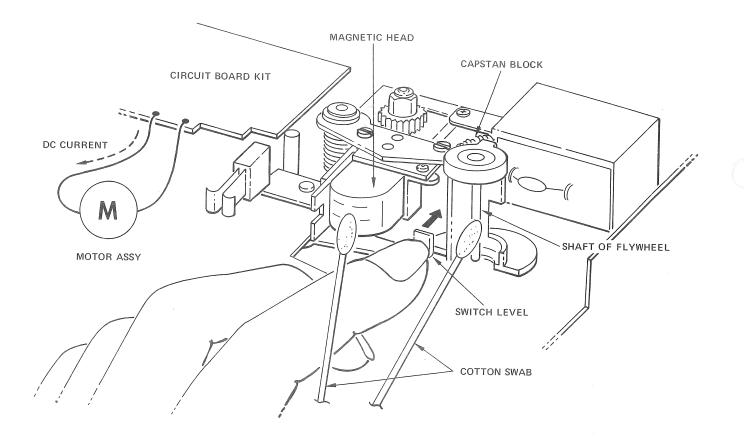


FIGURE 64. TAPE HEAD AND FLYWHEEL SHAFT CLEANING DETAIL

Ref.	Part			Jsed On	Suggested
No.	Number	Description	3501457	3501458	Price
		diodes-transistors-modules			
	250(0/1			~	0.20
X1	3596061	Diode, Silicon		X X	0.20
X2	3596062	Diode, Germanium		X	
X101	3596398	Diode, Zener, 6.8 V		X	0.65 0.90
X102	3596435	Diode, VVC	N N		
Q IA	3596067	Transistor, NPN Silicon, RF Amp, TO-98	X	Х	0.85
QIB	3596070	Transistor, NPN Silicon, RF Amp, TO-92	X	X	0.85
Q2A	3596068	Transistor, NPN Silicon, Osc/Mixer, TO-98	Х	Х	0.80
Q2B	3596071	Transistor, NPN Silicon, Osc/Mixer, TO-92	X	Х	0.80
Q 3A	3597103	Transistor, NPN Silicon, IF Amp, TO-98	X	X	0.80
Q 3 B	3597 104	Transistor, NPN Silicon, IF Amp, TO-92	X	X	0.80
2101	3596401	Dual Gate MOSFET N-Channel, RF Amp		X	2.50
Q 102	3596402	Dual Gate MOSFET N-Channel, Mixer		X	2.50
Q 103A	3596260	Transistor, NPN, FM IF Amp		X	0.75
Q 103B	3596261	Transistor, NPN, FM IF Amp		X	0.75
Q 104A	3596440	Transistor, NPN, FM Osc		ng aga X aga	0.75
Q104B	3597114	Transistor, NPN, FM Osc			0.75
CIA	3597049	Integrated Circuit, Audio Output	X	X	4.35
C2 A	3597049	Integrated Circuit, Audio Output	X	X	4.35
CIB	3597280	Integrated Circuit, Audio Output	X	X	4.35
C2B	3597280	Integrated Circuit, Audio Output	Х	X	4.35
C101	3596810	Integrated Circuit, FM IF System		X	4.20
C102	3596809	Integrated Circuit, Stereo MX Decoder		X X	4.95
41	3597230	Resistor Module, RF			1.75
42	3597229	Resistor Module, IF			1.85
		TRANSISTORS - DIODES (PRE-AMP BO)	ARD)		
TRI	2SC644	Transistor, NPN, Silicon, AFAmp	х	X	0.80
TR2	23C044 2SC828	Transistor, NPN, Silicon, AF Amp	X	X	0.80
rrz	2SC828	Transistor, NPN, Silicon, AFAmp	X	X	0.80
'R4	25C644	Transistor, NPN, Silicon, AF Amp	X	X	0.80
R5	25C828	Transistor, NPS, Silicon, AFAmp	X	X	0.80
R6	2SC828	Transistor, NPN, Silicon, AFAmp	X	X	0.80
×401	YEAD030	Diode	X	X	0.20
		COILS-TRANSFORMERS-FILTERS			
.1	3596331	Inductor, RF	×	Х	0.45
5	3596247	Inductor, Audio Filter	Х	Х	1.25
.104	3597235	Choke		Х	0.55
.301	3597267	Choke, Supply Filter Assembly	Х	X	2.65
1	3597234	Transformer, IF Input	Х	Х	2.80
2	3597247	Transformer, IF Output	Х	Х	2.90
101	3596400	Transformer, FM IF Input		Х	0.90
102	3596807	FM Detector Coil		X	1.05
103	3596806	Stereo Oscillator Coil		X	1.25
-B101	3596355	Ferrite Bead		X	0.20
B102	3596355	Ferrite Bead		X	0.20
=B103	3596355	Ferrite Bead		X	0.20
-B104	3596355	Ferrite Bead		X	0.20
-B105	3596355	Ferrite Bead		X	0.20
B106	3596355	Ferrite Bead		X	0.20
FL 101A	3597394	Ceramic Filter, 10.7 MHZ		X	1.65
	3597298	Ceramic Filter, 10.7 MHZ		Х	1.65
FL 101B FL 102A FL 102B	3597394 3597298	Ceramic Filter, 10.7 MH Z Ceramic Filter, 10.7 MHZ	1	X	1.65

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Ref.	Part		Suggested		
No.	Number			sed On 3501458	Price
		CAPACITORS	000140/	0001700	
C1	3596823	Capacitor, Electrolytic, 50 MF	X	X	0.65
C2	3596112	Capacitor, Disc Ceramic, .0047 MF	X	X	0.15
C3	3596088	Capacitor, Disc Ceramic, .0027 MF	X	X	0.15
C4	3597101	Capacitor, Disc Ceramic, 100 PF	X	X	0,15
C5	3597296	Capacitor, Disc Ceramic, 130 PF	X	X	0.20
C6	3597232	Capacitor, Dual Trimmer	X	X	1.20
C7	3596237	Capacitor, Disc Ceramic, 220 PF	X	X	0.20
C8	3596083	Capacitor, Disc Ceramic, .01 MF	X	X	0.30
C9	3596083	Capacitor, Disc Ceramic, .01 MF	X	X	0.30
C10	3596421	Capacitor, Mylar, .01 MF	X	X	0.45
CII	3596439	Capacitor, Dipped Mica, 390 PF	X	X	0.65
C12	3596089	Capacitor, Disc Ceramic, .05 MF	×	X	0.25
C12	3596089	Capacitor, Disc Ceramic, .05 MF	X	X	0.25
C14	3596089		X		0.25
C14		Capacitor, Disc Ceramic, .05 MF		Х	
1	3596125	Capacitor, Disc Ceramic, 150 PF	X	Х	0.15
C16	3596088	Capacitor, Disc Ceramic, .0027 MF	X	Х	0.15
C17	3597249	Capacitor, Electrolytic, 200 MF	X	Х	0.80
C18	3596089	Capacitor, Disc Ceramic, .05 MF	Х	Х	0.25
C19	3596255	Capacitor, Tantalum, 3.3 MF	Х	Х	1.30
C20	3596138	Capacitor, Disc Ceramic, .001 MF	Х	Х	0.15
C21	3596419	Capacitor, Mylar, .0039 MF	Х	Х	0.45
C22	3596821	Capacitor, Disc Ceramic, .033 MF	Х	Х	0.20
C23	3596821	Capacitor, Disc Ceramic, .033 MF	Х	Х	0.20
C24	3596819	Capacitor, Disc Ceramic, .1 MF	Х	Х	0.30
C25	3596819	Capacitor, Disc Ceramic, .1 MF	X	Х	0.30
C26	3596883	Capacitor, Mylar, .0047 MF	X	Х	0.45
C27	3596883	Capacitor, Mylar, .0047 MF	X	Х	0.45
C28	3597043	Capacitor, Electrolytic, 100 MF	X	Х	0.80
C29	3597043	Capacitor, Electrolytic, 100 MF	Х	Х	0.80
C30	3597251	Capacitor, Electrolytic, 150 MF	· X	Х	1.05
C31	3597250	Capacitor, Electrolytic, 150 MF	X	Х	1.05
C32	3596088	Capacitor, Disc Ceramic, .0027 MF	Х	Х	0.15
C33	3596088	Capacitor, Disc Ceramic, .0027 MF	Х	Х	0.15
C34	3596822	Capacitor, Disc Ceramic, 500 PF	Х	Х	0.15
C35	3596822	Capacitor, Disc Ceramic, 500 PF	Х	Х	0.15
C36	3597043	Capacitor, Electrolytic, 100 MF	Х	Х	0.80
C37	3596043	Capacitor, Electrolytic, 100 MF	Х	Х	1.10
C38	3597380	Capacitor, Disc Ceramic, .1 MF	Х	Х	0.30
C39	3597380	Capacitor, Disc Ceramic, .1 MF	X	Х	0.30
C40	3597252	Capacitor, Electrolytic, 1500 MF	X	Х	1.80
C41	3597252	Capacitor, Electrolytic, 1500 MF	Х	X	1.80
C42	3597252	Capacitor, Electrolytic, 1500 MF	Х	X	1.80
C43	3597252	Capacitor, Electrolytic, 1500 MF	X	X	1.80
C44	3597264	Capacitor, Mylar, .068 MF	X	X	0.45
C45	3597252	Capacitor, Electrolytic, 1500 MF	X	X	1.80
C46	3597262	Capacitor, Metal Mylar, .047 MF	X	X	0.45
C101	3596840	Capacitor, Composition, 1.8 PF		X	0.20
C102	3596539	Capacitor, Trimmer, 6/25 PF		X	0.75
C102	3596138	Capacitor, Disc, .001 MF		X	0.15
C103	3596112	Capacitor, Disc, .0017 MF		X	1
C104 C105	3596112	Capacitor, Disc, .001 MF		X	0.15
C105	3596112	Capacitor, Disc, .0047 MF		X	1
C 108 C 107	3596089	Capacitor, Disc, .0047 MF Capacitor, Disc, .05 MF		X	0.15 0.25
C10/	5570007			^	0.20

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Ref. No.	Part Number	Description	Radio U: 3501457	sed On 3501458	Suggested Price
		CAPACITORS (Contd)			
C 108 C 109 C 110 C 111 C 112 C 113 C 114 C 115 C 116 C 117 C 118 C 119	3596539 3596843 3596842 3596089 3596112 3596408 3596404 3597108 3596415 3596841 3597380 3596112	Capacitor, Trimmer, 6/25 PF Capacitor, Composition, 8.2 PF Capacitor, Composition, 4.7 PF Capacitor, Disc, .05 MF Capacitor, Disc, .0047 MF Capacitor, Disc, 25 PF Capacitor, Disc, 2.7 PF Capacitor, Trimmer, 3/15 PF Capacitor, Disc, 2.7 PF, N330 Capacitor, Composition, 2.7 PF Capacitor, Disc, .1 MF Capacitor, Disc, .1 MF		×	0.75 0.20 0.25 0.15 0.15 0.15 0.75 0.15 0.20 0.30 0.15
C 120 C 121 C 122 C 123 C 124 C 125 C 126 C 127 C 128 C 129	3596089 3596089 3596089 3596089 3596089 3596089 3596256 3597101 3596256 3597380	Capacitor, Disc, .05 MF Capacitor, Tantalum, 1.0 MF Capacitor, Disc, 100 PF Capacitor, Tantalum, 1.0 MF Capacitor, Tantalum, 1.0 MF		× × × × × × × × ×	0.25 0.25 0.25 0.25 0.25 1.05 0.15 1.05 0.30
C 130 C 131 C 132 C 133 C 134 C 135 C 136 C 137 C 138 C 301	3596256 3597231 3596827 3596089 3597248 3596255 3596255 3596421 3596421 3597199	Capacitor, Tantalum, 1.0 MF Capacitor, Tantalum, 3.3 MF Capacitor, Polystyrene, 3900 PF Capacitor, Disc, .05 MF Capacitor, Electrolytic, 100 MF Capacitor, Tantalum, 3.3 MF Capacitor, Tantalum, 3.3 MF Capacitor, Mylar, .01 MF Capacitor, Mylar, .01 MF	X	× × × × × × × ×	1.05 1.30 0.65 0.25 1.10 1.30 1.30 0.45 0.45 0.75
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12 C13 C14	ECEA 16V 10L ECEA 16V 33L YECCD 1H330KM ECEA 16V 10L YECQN 1H332K ECEA 50V 1L ECEA 16V 10L ECEA 16V 10L YECCD 1H330KM ECEA 16V 10L YECQN 1H332K ECEA 50V 1L ECEA 16V 10L ECEA 16V 10L	Capacitor, Electrolytic, 10 MF Capacitor, Polyester, .0033 MF Capacitor, Electrolytic, 1 MF Capacitor, Electrolytic, 10 MF Capacitor, Electrolytic, 10 MF		× × × × × × × × × × × × × × × × × × ×	0.80 0.80 0.20 0.80 0.20 0.80 0.80 0.80

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Ref.	Part		. Radio U	sed On	Suggested
No.	Number	Descriptions	3501457	3501458	Price
		RESISTORS-CONTROLS			
R9	3597091-432	Resistor, 1/4 W, 4.3 K Ohms, + 5%	X	X	0.15
R18	3597092-181	Resistor, 1/4 W, 180 Ohms, + 10%	X	X	0.15
R19	3597092-153	Resistor, 1/4 W, 15 K Ohms, + 10%	X	X	0.15
R20	3597092-153	Resistor, 1/4 W, 15 K Ohms, 7 10%	X	X	0.15
R21A	3597215	Control, Vol, Tone & Switches (Mal)	X	X	7.85
R21B	3597207	Control, Vol, Tone & Switches (CTS)	X	X	7.85
R22	3597092-332	Resistor, 1/4 W, 3.3 K Ohms, + 10%	X	X	0.15
R23	3597092-332	Resistor, 1/4 W, 3.3 K Ohms, 7 10%	X	X	0.15
R24	3597091-180	Resistor, 1/4 W, 18 Ohms, + 10%	X	X	0.15
R25	3597091-180	Resistor, 1/4 W, 18 Ohms, + 10%	X	X	0.15
R26	3597092-101	Resistor, 1/4 W, 100 Ohms, + 10%	X	X	0.15
R27	3597092-101	Resistor, 1/4 W, 100 Ohms, 7 10%	X	X	0.15
R28	3597092-1R0	Resistor, 1/4 W, 1.0 Ohm, + 5%	X	X	0.15
R29	3597092-1R0	Resistor, 1/4 W, 1.0 Ohm, + 5%	X	X	0.15
R30	3597559-270	Resistor, 1/2 W, 27 Ohms, + 10%	X	X	0.15
R101	3597092-473	Resistor, 1/4 W, 47 K Ohms, + 10%		X	0.15
R102	3597092-823	Resistor, $1/4$ W, 82 K Ohms, \pm 10%		X	0.15
R103	3597092-333	Resistor, 1/4 W, 33 K Ohms, 7 10%		Х	0.15
R104	3597092-470	Resistor, 1/4 W, 47 Ohms, + 10%		Х	0.15
R105	3597092-471	Resistor, 1/4 W, 470 Ohms, + 10%		Х	0.15
R106	3597092-391	Resistor, 1/4 W, 390 Ohms, 7 10%		Х	0.15
R107	3597092-103	Resistor, 1/4 W, 10 K Ohms, + 10%		Х	0.15
R108	3597092-332	Resistor, 1/4 W, 3.3 K Ohms, + 10%		Х	0.15
R109	3597092-102	Resistor, 1/4 W, 1 K Ohms, + 10%		Х	0.15
R110	3597092-473	Resistor, 1/4 W, 47 K Ohms, + 10%		Х	0.15
R111	3597092-274	Resistor, 1/4 W, 270 K Ohms, + 10%		Х	0.15
R112	3597092-333	Resistor, 1/4 W, 33 K Ohms, +10%		X	0.15
R113	3597092-274	Resistor, 1/4 W, 270 K Ohms, + 10%		Х	0.15
R114	3597092-182	Resistor, 1/4 W, 1.8 K Ohms, 7 10%		Х	0.15
R115	3597092-680	Resistor, 1/4 W, 68 Ohms, + 10%		Х	0.15
R116	3597092-271	Resistor, 1/4 W, 270 Ohms, + 10%		Х	0.15
R117	3597092-101	Resistor, 1/4 W, 100 Ohms, + 10%		Х	0.15
R118	3597092-222	Resistor, 1/4 W, 2.2 K Ohms, + 10%		X	0.15
R119 R120	3597092-471	Resistor, $1/4$ W, 470 Ohms, $+\overline{10}\%$		X	0.15
R120	3597092-271 3597092-471	Resistor, 1/4 W, 270 Ohms, + 10% Resistor, 1/4 W, 470 Ohms, + 10%		X	0.15
R121	3597092-471	Resistor, 1/4 W, 470 Ohms, + 10% Resistor, 1/4 W, 470 Ohms, + 10%		X X	0.15
R123	3597092-103	Resistor, 1/4 W, 10 K Ohms, + 10%		×	0.15
R124	3597092-392	Resistor, 1/4 W, 3.9 K Ohms, + 10%		X	0.15
R125	3597092-103	Resistor, 1/4 W, 10 K Ohms, + 10%		X	0.15
R126	3597092-474	Resistor, $1/4$ W, 470 K Ohms, + 10%		X	0.15
R127	3597092-331	Resistor, $1/4$ W, 330 Ohms, $+10\%$		X	0.15
R128	3597559-100	Resistor, $1/2$ W, 10 Ohms, $+10\%$		X	0.15
R129	3597092-123	Resistor, 1/4 W, 12 K Ohms, + 10%		X	0.15
R130	3597092-123	Resistor, $1/4$ W, 12 K Ohms, $+$ 10%		X	0.15
R131	3597092-123	Resistor, $1/4$ W, 12 K Ohms, $+10\%$		X	0.15
R132	3597092-123	Resistor, 1/4 W, 12 K Ohms, + 10%		X	0.15
R301A	3596258	Control, Dual Fader, CTS		X	3.60
R301B	3596795	Control, Dual Fader, Centralab		X	3.60
R302A	3597192	Control, Balance, CTS		Ŷ	2.00
R302B	3597216	Control, Balance, Mallory		Х	2.00

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Ref.	Part		Radio U	sed On	Suggested
No.	Number	Description	3501457	3501458	Price
		RESISTORS (PRE-AMP BOARD)			
		RESISTORS (PRE-AMP BOARD)			
R1	ERD 18VJ 184	Resistor, 1/8 W, 180 K Ohms	X	X	0.15
R2	ERD 18 V J 22 1	Resistor, 1/8 W, 220 Ohms	X	X	0.15
R3	ERD 18VJ103	Resistor, 1/8 W, 10K Ohms	X	X	0.15
R4	ERD 18V J274	Resistor, 1/8 W, 270 K Ohms	X	X	0.15
R5	ERD 18V J 564	Resistor, 1/8 W, 560 K Ohms	X	X	0.15
R6	ERD 18 V J 563	Resistor, 1/8 W, 56 K Ohms	X	X	0.15
R7	ERD 18V J562	Resistor, 1/8 W, 5.6 K Ohms	X	X	0.15
R8	ERD 18VJ183	Resistor, 1/8 W, 18K Ohms	Х	X	0.15
R9	ERD 18VJ181	Resistor, 1/8 W, 180 Ohms	X	X	0.15
R10	ERD 18V J332	Resistor, 1/8 W, 3.3K Ohms	X	X	0.15
R11	ERD 18V J272	Resistor, 1/8 W, 2.7 KOhms	X	X	0.15 0.15
R12	ERD 18V J471	Resistor, 1/8 W, 470 Ohms	X X		0.15
R13	ERD 18V J184	Resistor, 1/8 W, 180 K Ohms			0.15
R14	ERD 18VJ221 ERD 18VJ274	Resistor, 1/8 W, 220 Ohms Resistor, 1/8 W, 270 K Ohms	X X		0.15
R15		Resistor, 1/8 W, 56K Ohms	X	X	0.15
R16	ERD 18VJ563 ERD 18VJ564	Resistor, 1/8 W, 50N Onms Resistor, 1/8 W, 560 K Ohms	X	× ×	0.15
R17 R18		Resistor, 1/8 W, 5.6 K Ohms	X	X	0.15
R19	ERD 18V J562 ERD 18V J 183	Resistor, 1/8 W, 18 K Ohms	X	X	0.15
R20	ERD 18V J 181	Resistor, 1/8 W, 180 Ohms	X	X	0.15
R21	ERD 18V J 332	Resistor, 1/8 W, 3.3 K Ohms	X	X	0.15
R22	ERD 18V J272	Resistor, 1/8 W, 2.7 K Ohms	X	X	0.15
		TUNERS/TUNER PARTS			
100	3597196	Tuner Assembly, AM (GI)	Х		28.00
101	3597 197	Tuner Assembly, FM (GI)		X	37.00
102	3598051	Gear & Clutch Assembly	X	X	2.75
103	3598052	Pointer Assembly	Х	X	0.50
104	3598053	Pinch Wheel & Shaft	X	X	1.15
105	3598054	Pinch Wheel Drive Assembly	Х	X	0.90
106	3598055	Retainer Spring, Pinch Wheel Shaft	Х	X	0.05
107	3596860	Pushbutton	Х	X	0.15
108	3598056	Coil, Deck Assembly (AM)	Х		4.50
109	3598057	Coil, Deck Assembly (AM/FM)		Х	5.50
110	3598058	Declutch Plate	Х	X	0.10
111	3598059	Slide Return Spring	X	X	0.05
112	3598060	Key Bias Spring	Х	Х	0.10
		TAPE MECHANISM/PARTS			
200	2507140	Tano Moohanian Association O Tana MAY	V	\sim	97 7E
200 201A	3597160 3597832	Tape Mechanism Assembly, 8 Track MX Tape Preamplifier Board Assembly	X X	X X	87.75 20.00
201A 201B	3597161	Tape Preamplifier Board Assembly	X X	X	20.00
2018	YASFX036032	Head Moving Plate Assembly	X	X	20.00
202	YEAH1082SA	Magnetic Head	× X	X	15.00
202-1	YASA X01008	Solenoid Assembly	X	X	7.00
203	3597158	Motor Assembly W/Pulley	X	X	21.00
204	YEFX235101	Tape Guide	X	X	1.75
205	YA FX016023	Cable Clamp	X	X	0.25
200	YA FX025010	Capstan Shoe	X	X	0.15

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Ref. No.	Part Number	Description	<u>Radio U</u> 3501457	lsed On 3501458	Suggeste Price	
		TAPE MECHANISM/PARTS (Contd)				
200	VEEV212104				0.05	
208	YEFX212104	Capstan Block	X	X	2.25	
209	YEFX223102	Cartridge Guide	X	X	1.30	
210	YEFR03019	Rubber Belt	Х	X	0.90	
211	YEFX005241	Spring	X	X	1.35	
212	YEFX213115	Fly Wheel	X	Х	5.65	
213	YEFA05111	Cover, Bottom	Х	X	1.75	
214	YEFX219104	Thrust Sheet	Х	X	0.25	
215	YA FL02026	Spacer	Х	X	0.15	
SW1	YEA \$07037	Tape/Radio Selector Switch	Х	X	3.20	
J5	YEA SO 1067	Preamplifier Connector Assembly	X	X	3.75	
		MISCELLANEOUS PARTS				
300	3597170	Dial Mask	X	Х	0.35	
301	3597169	Backdial	Х	Х	0.20	
302	3597227	Insulator, Top Cover	X	X	0.35	
303	3597182	Top Cover	X	X	0.60	
304	3597184	Cable Clip	X	X	0.05	
305	3597171	Main Lighting Assembly	X	X	0.90	
306	3596159	Lamp # 1816	X	Х	0.25	
307	3597204	Diffuser, Lamp	Х	X	0.20	
308	3597223	Retainer, Button	X	Х	0.05	
309	3597164	Lens Assembly, AM	X		3.65	
310	3597165	Lens Assembly, AM/FM		X	3.50	
311	3596294	Lens, Clip	X	X	0.05	
312	3596778	Balance Control Knob	X	Х	0.30	
313	3596295	Switch Actuator Button		Х	0.05	
314	3597176	Stereo Lamp Door		Х	0.10	
315	3597209/210	AM/Audio P.C. Board Assembly	X	Х	27.00	
316	3597166	Sub Escutcheon	Х	X	4.40	
317	3596793	Bezel, Balance, Control	Х	Х	0.20	
318	3597212	FM-P.C. Board Assembly	Х	X	22.00	
319	3597253	Cable Assembly, Radio/Tape Interface	Х	Х	0.75	
320	3597200	Heatsink	Х	Х	0.25	
321	3597233	Cable Shielded		Х	0.10	
322	3597255	Cable Assembly, Speaker	Х	Х	2.75	
323	3597269	Cable, Power	Х	X	0.25	
324	3596792	Lamp, Stereo [#] 74		Х	0.35	
325	3597174	Stereo Lamp Holder		X	0.55	
326	3597189	Door Tape	Х	Х	0.90	
327	3597190	Spring, Tape Door	Х	X	0.20	
328	3597191	Pin, Hinge	Х	X	0.30	
329	3597183	Actuator, Switch		X	0.25	
330	3596518	Spring, Switch Actuator		X	0.05	
331	3597202	Connector, Antenna	Х	X	0.20	
\$301A	3597168	Switch, AM/FM		X	2.00	
S301B	3597167	Switch, AM/FM		X	2.00	
332	CHED-MAN- 124		Radios		3.50	
				to change	2,20	
	NOTE: List prices are net F.O.B. Huntsville, Alabama, and are subject to change without potice. Chrysler reserves the right to add Federal. State and local					
	without notice. Chrysler reserves the right to add Federal, State and local					
	taxes. Current quotations will be provided by Chrysler Huntsville Electroni					
	Division	•				